

North Star[®]

WATER CONDITIONING

NoXS[™]

Scale Manager

Model **NSSM10**

2-Tank Scale Manager with Carbon Filtration

Model **NSSM10C**

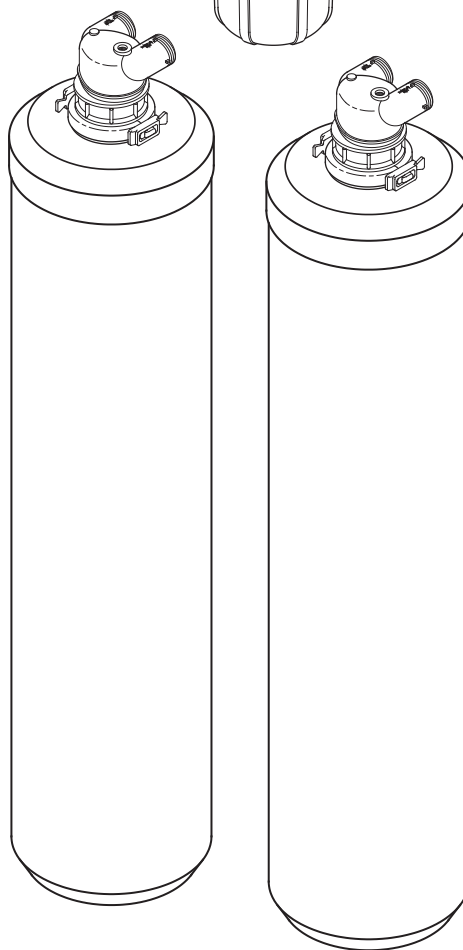
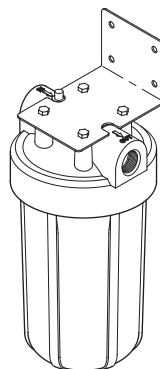
If you have any questions or concerns when installing, operating or maintaining your scale manager system, call our toll free number:

1-800-972-0135

Monday- Friday, 7 AM - 6 PM CST

or visit **www.northstarconditioning.com**

When you call, please be prepared to provide the model and serial number of your product, found on the rating decal on the tank shroud.

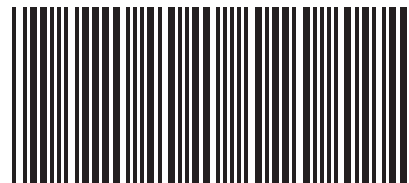


Tested and certified by NSF International against NSF/ANSI Standard 372 for low lead content.



Designed, Engineered &
Assembled in the U.S.A.

Manufactured and warranted by
North Star Water Conditioning
1890 Woodlane Drive
Woodbury, MN 55125



7353454 (Rev. D 7/11/16)

Installation and Operation Manual

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SPECIFICATIONS		
Model	NSSM10	NSSM10C
Nominal Mineral Tank Size	10" dia. x 47" tall (1)	10" dia. x 47" tall (2)
Amount of Anti-Scale Media	24 lbs.	24 lbs.
Amount of Activated Carbon	—	14 lbs.
Amount of HDPE Pellets	3 lbs.	6 lbs. (3 lbs. / tank)
Service Flow Rate	10 gpm	
Maximum Flow Rate	15 gpm	
Supply Water Pressure Limits (min./max.)	20 - 125 psi	
Water Temperature Limits (min./max.)	40 - 120 °F	

DIMENSIONS

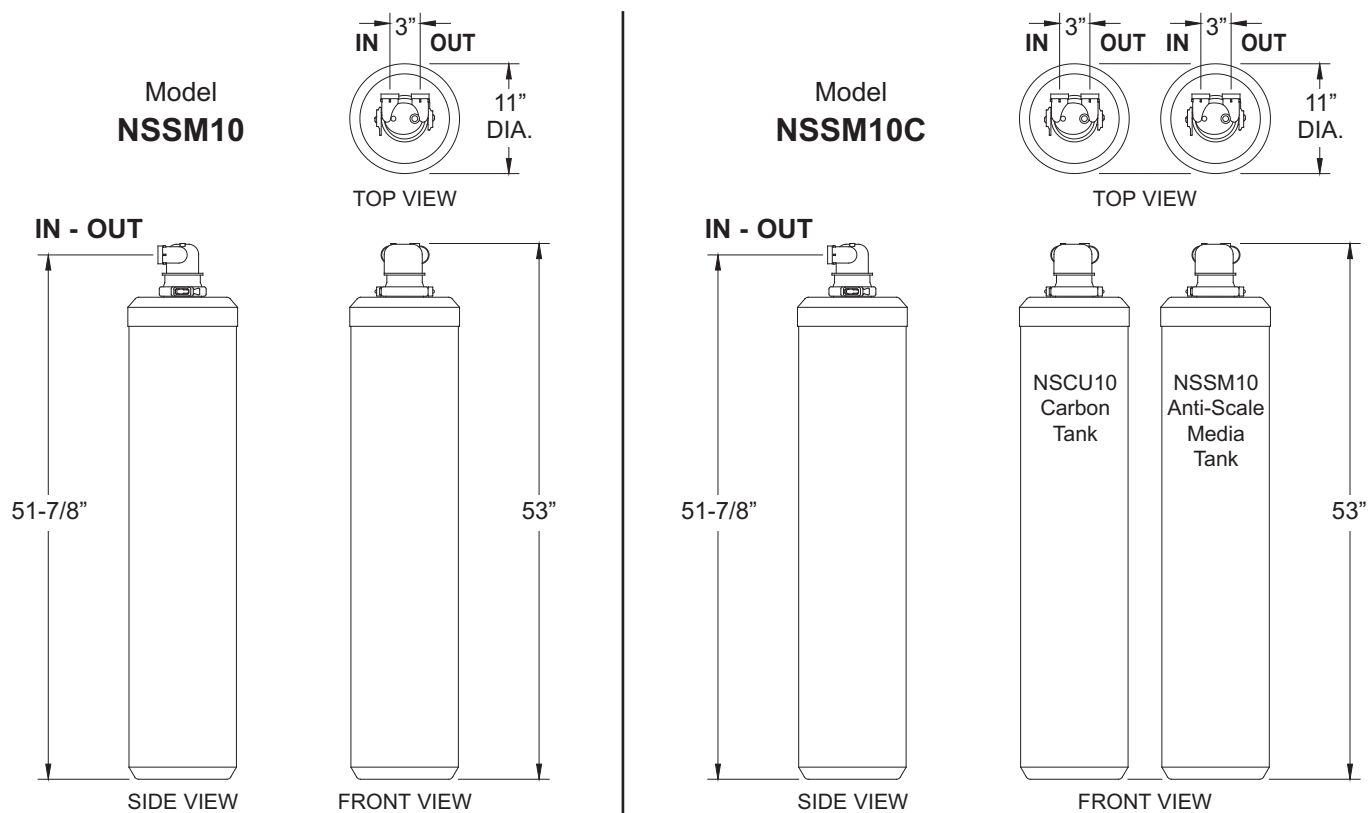


FIG. 1

Before You Start

HOW THE NoXS™ SCALE MANAGER SYSTEM WORKS

Hard water forms “scale” deposits in plumbing. These deposits are composed of calcium carbonate (CaCO₃) and magnesium carbonate (MgCO₃). As scale builds up over time, it can clog plumbing and coat the heating element in your water heater, significantly reducing its efficiency and life.

Unlike a traditional water softener which uses ion exchange media to remove calcium and magnesium ions from the water, the NoXS™ Scale Manager converts them into a crystalline form that is less prone to forming scale. This system does not require water for backwashing and does not discharge water to the drain.

Since the NoXS™ Scale Manager does not require the addition of salt or chemicals, it is practically maintenance free. The system may benefit from having anti-scale media added every few years by your plumbing contractor, based on your water use and water conditions.

INSPECT SHIPMENT

The parts required to install the Scale Manager are included with the unit. Thoroughly check the system for possible shipping damage and parts loss. Remove and discard (or recycle) all packing materials.

SAFETY GUIDES

- Follow the installation instructions carefully. Failure to install the system properly voids the warranty.
- Before you begin installation, read this entire manual. Then obtain all the materials and tools you will need to make the installation.
- Check local plumbing codes. The installation must conform to them.
- Use only lead-free solder and flux for all sweat-solder connections as required by state and federal codes.
- Use care when handling the system. Do not turn upside down, drop, or set on sharp protrusions.
- Recommended maximum allowable inlet water pressure is **125 psi**. Use a pressure reducing valve if necessary.
- This system is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

WHERE TO INSTALL THE SYSTEM

- Place the system as close as possible to the pressure tank (well system) or water meter (city water).
- Connect the system to the main water supply pipe upstream of the water heater. **Do not run hot water through the system.** The temperature of water passing through the system must not be above **120°F**. Damage caused by hot water is not covered by the warranty.
- Do not install the system where freezing temperatures could occur. Damage caused by freezing is not covered by the warranty.
- Keep outside faucets on untreated water to conserve media capacity.
- Put the system in a place water damage is least likely to occur if a leak develops. The manufacturer will not repair or pay for water damage.
- If installing in an outside location, you must take the steps necessary to assure the system is as well protected from the elements, contamination, vandalism, etc., as when installed indoors.
- Avoid installing in direct sunlight. Excessive sun heat may cause distortion or other damage to non-metallic parts.

TOOLS, PIPE & FITTINGS, OTHER MATERIALS YOU WILL NEED

- Plastic inlet and outlet fittings included with the system allow water flow equivalent to 1 inch nominal pipe. To maintain full valve flow, 1” pipes to and from the system fittings are recommended. Do not reduce the pipes to less than 3/4” size.
- Use copper, brass or PEX plastic pipe and fittings.
- ALWAYS install the included bypass valve, or 3 shut-off valves. Bypass valves let you turn off water to the system for repairs if needed, but still have water available to the house pipes.

PLAN HOW YOU WILL INSTALL THE SYSTEM

You must first decide how to run in and out pipes to the system. Look at the house main water pipe at the point where you will connect the system. Is the pipe soldered copper, glued plastic, or threaded brass/galvanized? What is the pipe size?

Now look at the typical installation illustrations on pages 4 & 5. Use them as a guide when planning your particular installation. **Be sure to direct incoming, untreated water to the “UPFLOW INLET” port.**

For 2-tank Model NSSM10C, you must install the NSCU10 carbon tank UPSTREAM of the NSSM10 anti-scale media tank, as shown on page 5.

Typical Installation Illustrations

Model NSSM10

INSTALLATION USING INCLUDED BYPASS VALVE

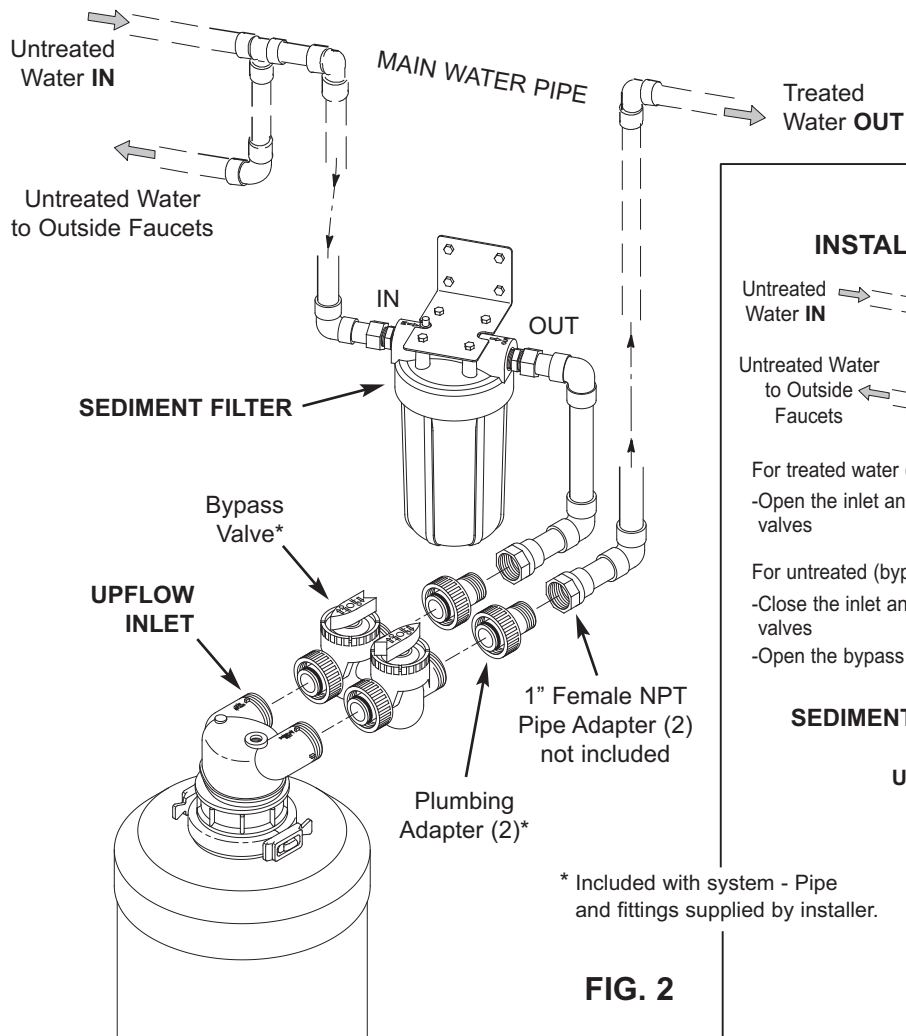


FIG. 2

Model NSSM10

INSTALLATION USING 3-VALVE BYPASS

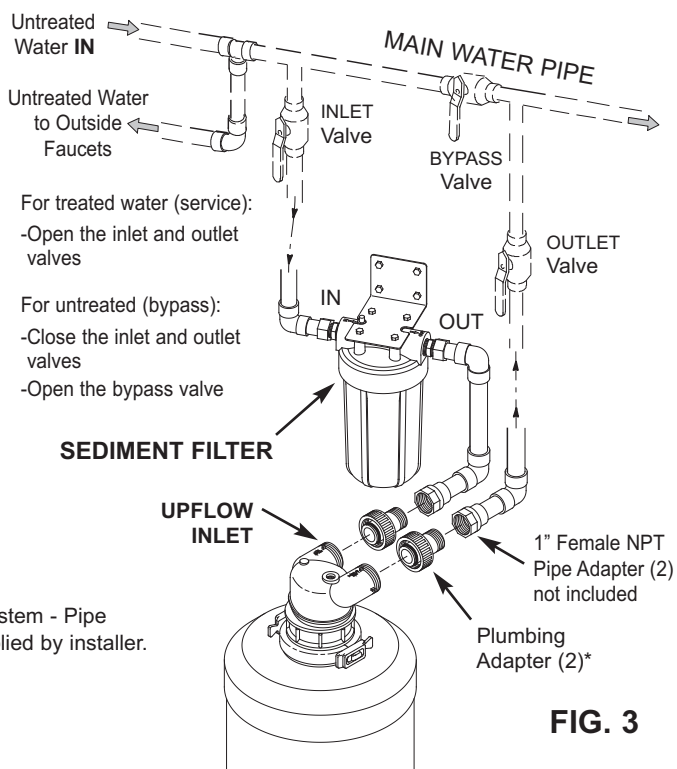
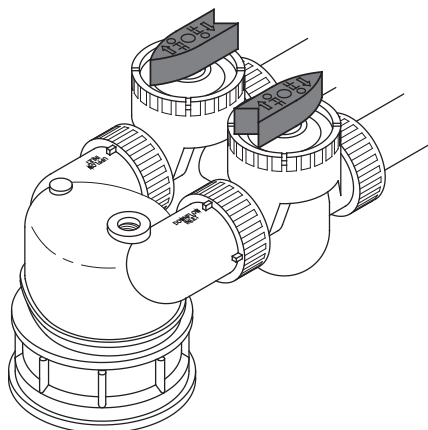


FIG. 3

BYPASS VALVE OPERATION

SERVICE

(water flows through Scale Manager System, and then to house plumbing)



BYPASS

(water flows to house plumbing without going through Scale Manager System)

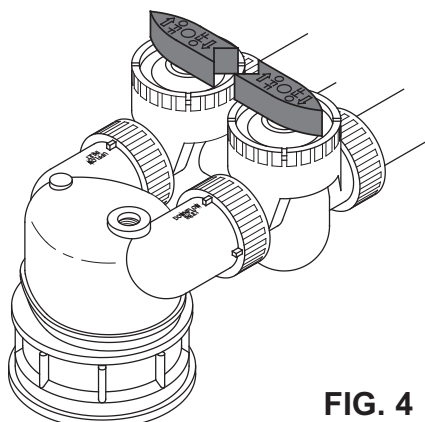
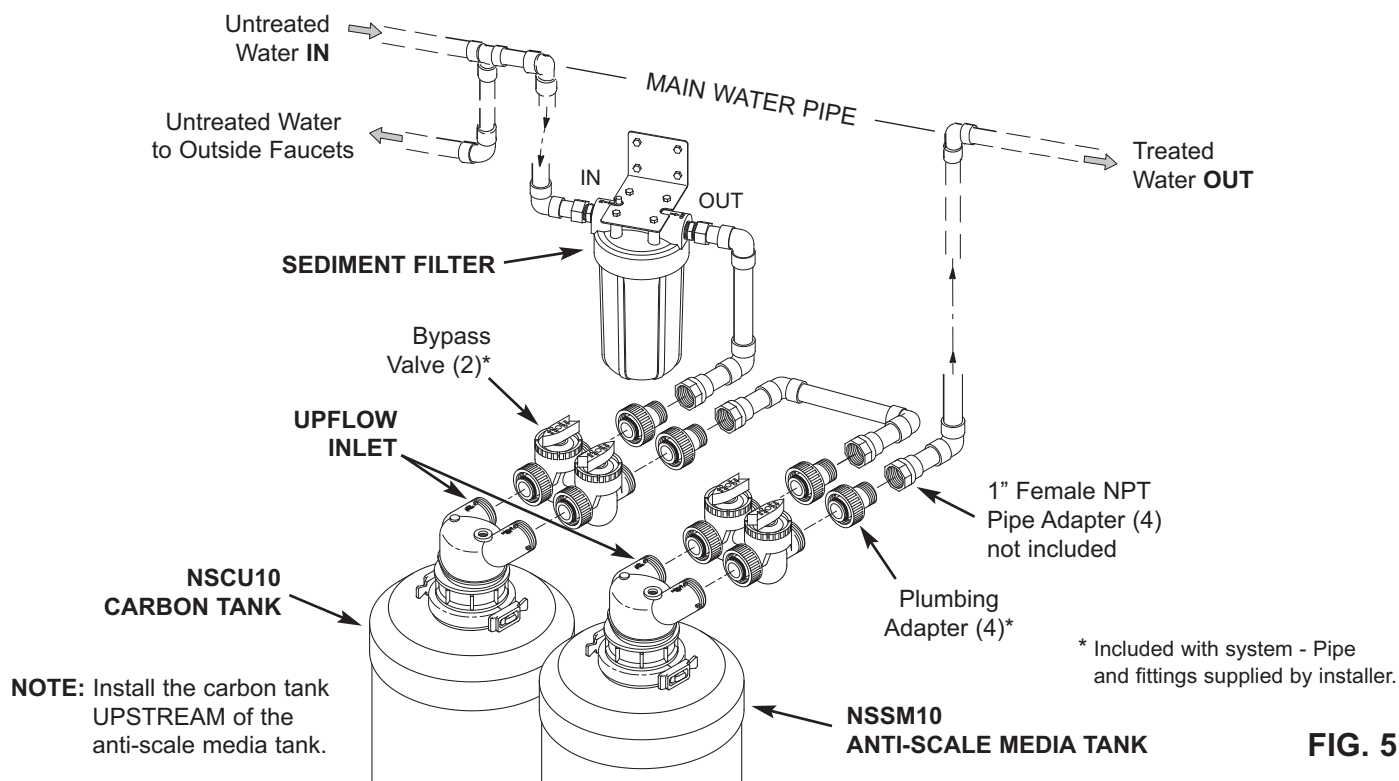


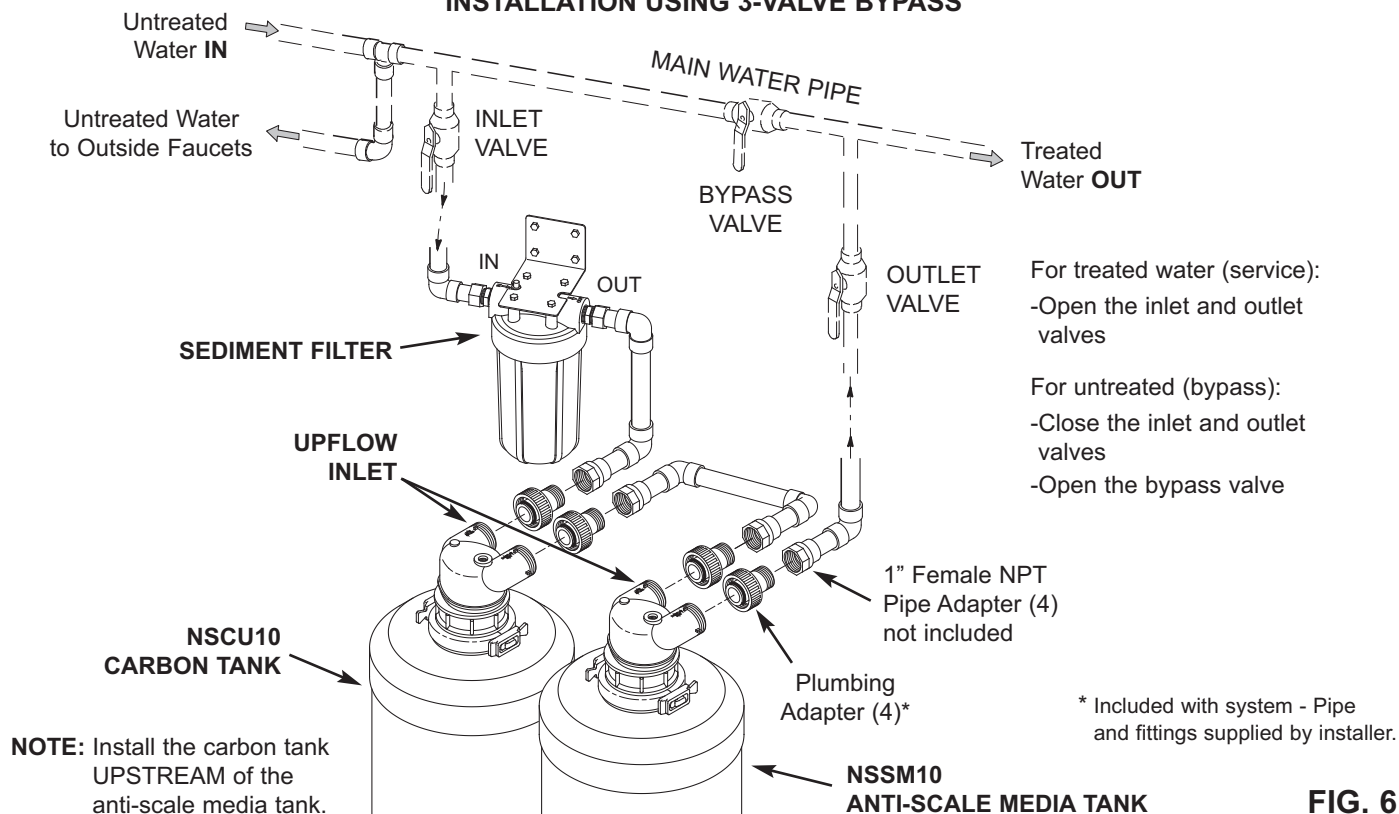
FIG. 4

Typical Installation Illustrations

2-Tank Model NSSM10C INSTALLATION USING INCLUDED BYPASS VALVES



2-Tank Model NSSM10C INSTALLATION USING 3-VALVE BYPASS



Installation Instructions

1. TURN OFF WATER SUPPLY

- Close the main water supply valve near the well pump or water meter.
- Shut off the electric or fuel supply to the water heater.
- Open high and low faucets to drain all water from the house pipes.

2. INSTALL BYPASS VALVE AND/OR PLUMBING ADAPTERS:

- If installing a single bypass valve, thread the bypass valve, with lubricated o-ring seals in place, onto the head inlet and outlet ports (See Figs. 2 & 5). Tighten the collars by hand for a leak-tight seal.
- OR -
- If installing a 3-valve bypass system, thread the included plumbing adapters, with lubricated o-ring seals in place, onto the head inlet and outlet ports (See Figs. 3 & 6). Tighten the collars by hand for a leak-tight seal.

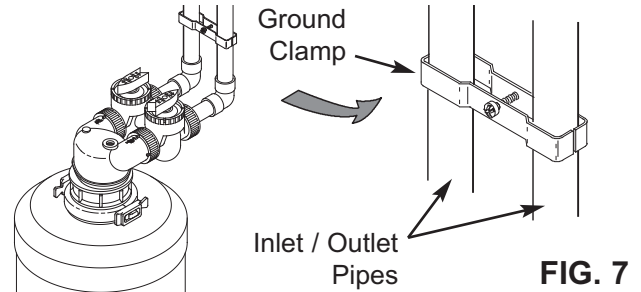
3. COMPLETE PLUMBING TO AND FROM THE SYSTEM

Using the "Typical Installation Illustrations" on pages 4 and 5 as a guide, observe all of the following cautions while you connect inlet and outlet plumbing:

- For 2-tank Model NSSM10C, you must install the NSCU10 **carbon** tank **UPSTREAM** of the NSSM10 anti-scale media tank (See Page 5).
- Be sure incoming, **untreated water** is directed to the **UPFLOW INLET** port. It may be necessary to plumb a crossover if the water pipe's flow is from right to left.
- Be sure to install bypass valve(s).
- If making a soldered copper installation, do all sweat soldering before connecting pipes to the included plastic adapters. Torch heat will damage plastic parts.
- Use pipe joint compound on all external pipe threads.
- When turning threaded pipe fittings onto plastic fittings, use care not to cross-thread.
- Support inlet and outlet plumbing in some manner (use pipe hangers) to keep the weight off of the head adapters.

4. COLD WATER PIPE GROUNDING

The house cold water pipe (metal only) is often used as a ground for the house electrical system. The 3-valve bypass type of installation, shown in Figures 3 and 6, will maintain ground continuity. If you use the plastic bypass, continuity is broken. To restore the ground, do either step **4a** or **4b** following.



- Use the North Star ground clamp kit (not included) to make a jumper across the inlet and outlet pipes (See Figure 7).
- Install a #4 copper wire across the removed section of main water pipe, securely clamping at both ends – parts not included.

5. FLUSH PIPES AND TEST FOR LEAKS

CAUTION: To avoid water or air pressure damage to system inner parts, be sure to do the following steps exactly as listed:

- Fully open two treated water faucets, one cold and one hot, nearby the system.
- Place bypass valve(s) into BYPASS position. On a single valve, turn both handles perpendicular to water flow (See Fig. 4). On a 3 valve system, close the inlet and outlet valves, and open the bypass valve (See Figs. 3 & 6).
- Fully open the house main water pipe shutoff valve. Observe a steady flow from both opened faucets.
- Close both faucets.
- Check your plumbing work for leaks and, if any are found, fix right away. Be sure to observe previous caution notes.
- Turn on the gas or electric supply to the water heater. Light the pilot, if applicable.

6. START UP PROCEDURE

- Place bypass valve(s) into SERVICE position, EXACTLY as follows:
 - Single Bypass Valve:** Turn the outlet (marked downflow inlet on head) handle parallel to water flow. SLOWLY, turn the upflow inlet handle parallel to water flow, pausing several times to allow the system to pressurize slowly.
 - 3 Valve Bypass:** Fully close the bypass valve and open the outlet valve. SLOWLY, open the inlet valve, pausing several times to allow the system to pressurize slowly.
- Check all connections for leaks.
- Fully open a cold water faucet, downstream from the system, and allow 50 gallons of water to pass through the system. This should take at least 20 minutes. Close the faucet.

Adding Anti-Scale Media

PROCEDURE FOR ADDING ANTI-SCALE MEDIA

1. Bypass the system by turning both bypass handles perpendicular to the flow of water (See Fig. 8).
2. Slowly loosen the installation collars between the bypass valve and in/out head (See Fig. 9), allowing pressure to escape from system.
3. When both installation collars between bypass and in/out head are completely loosened from the in/out head, pull the system away from the bypass valve.
4. Holding the tank neck adapter with a strap wrench, unscrew the in/out head from the tank neck adapter (See Fig. 10). Once the in/out head is completely unscrewed, check to see whether the riser pipe (See Fig. 10) is still inserted in the in/out head. Remove it by lifting the in/out head enough to grasp the riser pipe and pull it free from the head.
5. Using a hose or tube that is 3/4" O.D. or less, siphon the water from the mineral tank through the riser pipe. This will prevent the top-bedding HDPE from floating out of the tank as the water rises when adding media.
6. Remove clips and clamps (See Fig. 11), and lift tank neck adaptor and top distributor from the tank neck. Be careful not to lose the o-rings.
7. Plug, cap or tape the open top of the riser pipe (See Fig. 11) to prevent media from entering the riser pipe.

IMPORTANT: Media entering the riser pipe will restrict flow and increase system pressure drop significantly.

8. Use a funnel that either fits around the riser pipe or alongside of it and fits inside of the tank neck.
9. Add 12 lbs. of anti-scale media (P/N 7351672) to the tank.
10. Uncover the riser pipe and reassemble the system in reverse order, making sure that all o-rings are in place.

NOTE: The riser pipe (See Fig. 10) may have been pulled up from the bottom of the mineral tank. If this has happened, the in/out head may not engage the threads of the neck adapter. To correct this, apply air or water pressure to the riser pipe. This will move the media at the bottom of the tank, allowing the riser pipe to be lowered to the bottom of the mineral tank.

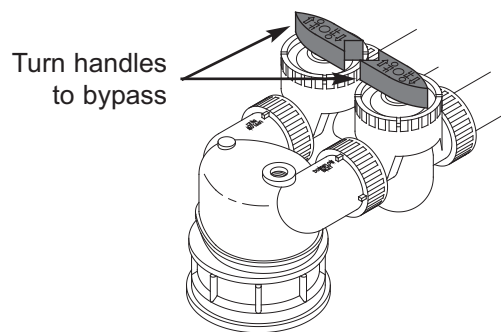


FIG. 8

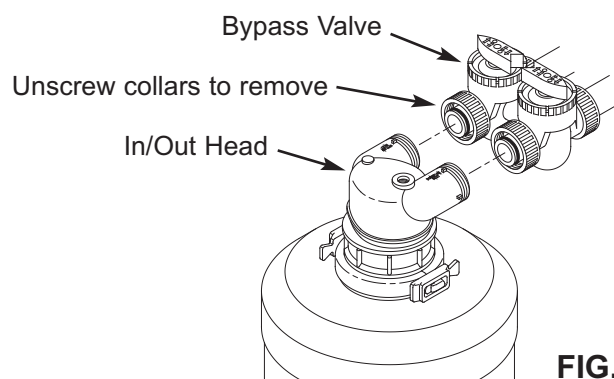


FIG. 9

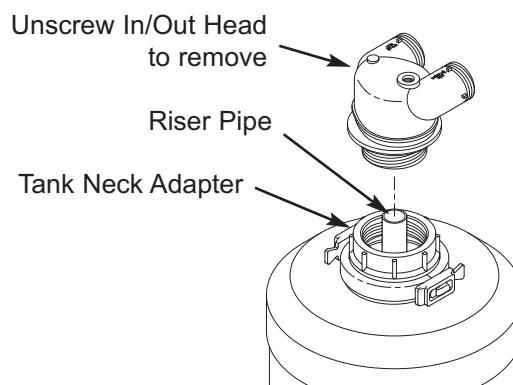


FIG. 10

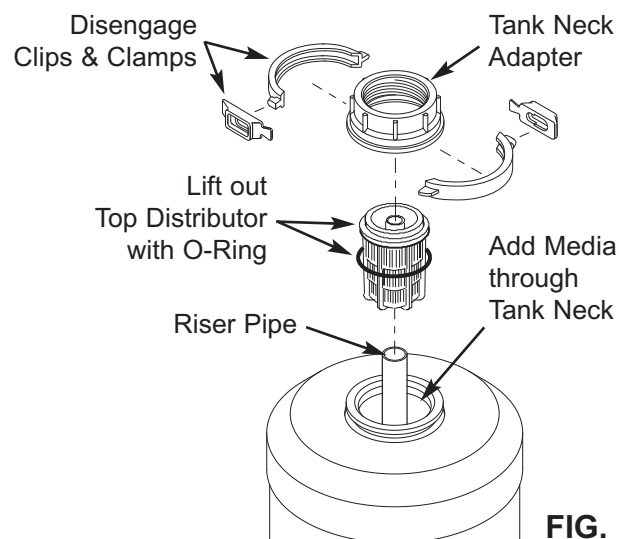
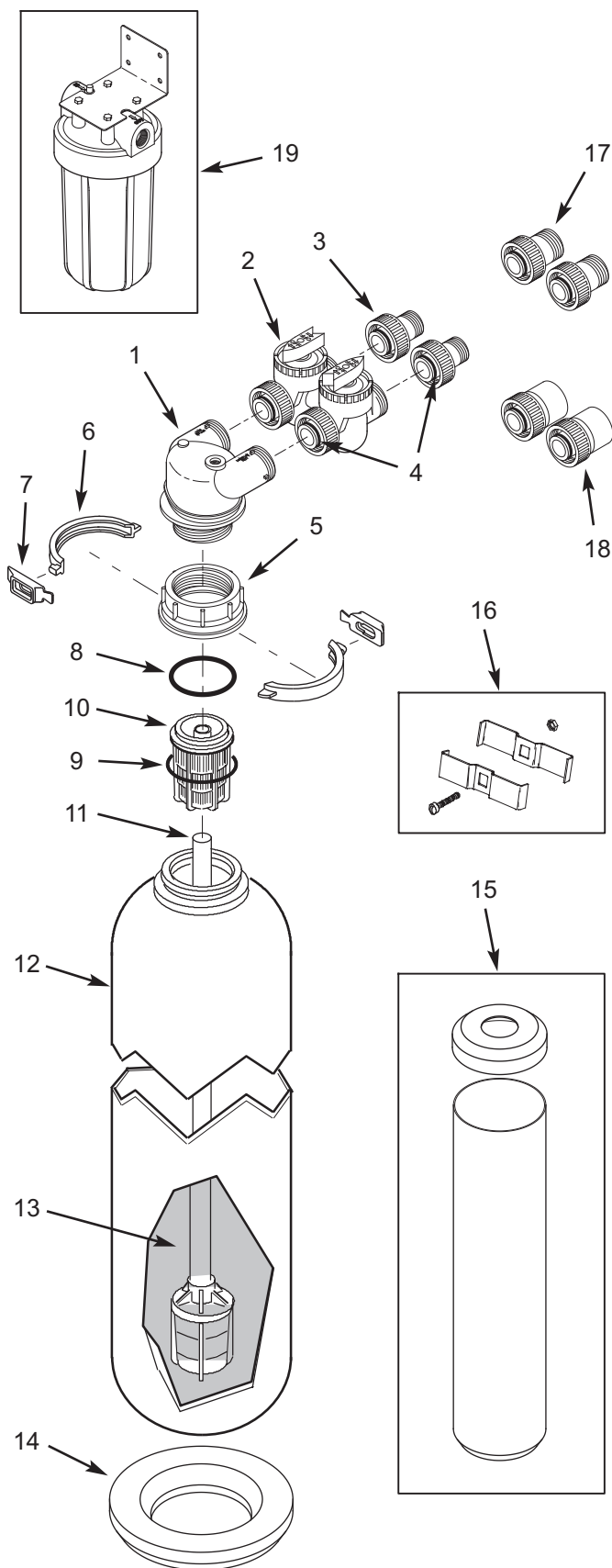


FIG. 11

Repair Parts

SYSTEM EXPLODED VIEW



SYSTEM PARTS LIST

Key No.	Part No.	Description
1	7351753	Head, In/Out
2	7351779	Bypass Valve Assembly, Upflow, includes o-rings (See Key No. 4)
3	7346790	Adapter, Plumbing, 1" NPT, pack of 2, includes o-rings (See Key No. 4)
4	7311127	O-Ring, 1-1/16" x 1-5/16", single
	7336410	O-Ring, 1-1/16" x 1-5/16", pack of 20
5	7342788	Adapter, Tank Neck
—	7331177	Tank Neck Clamp Kit (includes 2 ea. of Key Nos. 6 & 7)
6	↑	Clamp Section
7	↑	Retainer, Clamp
—	7112963	Distributor O-Ring Kit (includes Key Nos. 8 & 9)
8	↑	O-Ring, 2-7/8" x 3-1/4"
9	↑	O-Ring, 2-3/4" x 3"
10	7077870	Top Distributor
11	7105047	Repl. Bottom Distributor
12	7092202	Repl. Mineral Tank, 10" x 47"
13	7351672	Anti-Scale Media, 12 lbs. (24 lbs. used in NSSM10 & NSSM10C)
	7353755	Anti-Scale Media, 1.5 lbs.
	7301619	Activated Carbon, 27.5 lbs. (14 lbs. used in NSSM10C, not used in NSSM10)
	7351761	HDPE Pellets, 3 lbs. (3 lbs. used in NSSM10 & 6 lbs. used in NSSM10C)
14	7026196	Base, Foam
15	7092210	Shroud Kit, includes cap (order decal below)
■	7353535	Decal, Shroud Front, NSSM10
	7353543	Decal, Shroud Front, NSCU10
16	7248706	Ground Clamp Kit ★
17	7352822	Adapter, Plumbing, 1-1/4" NPT, pack of 2, includes o-rings ★
18	7352830	Adapter, Plumbing, 1-1/4" & 1-1/2" PVC Solvent, pack of 2, incl. o-rings ★
19	7353438	Filter, Sediment, NSSFS10

■ Not illustrated.

★ Optional parts, not included with system.

Warranty

SCALE MANAGER WATER SYSTEM WARRANTY

Warrantor: North Star Water Conditioning, 1890 Woodlane Drive, Woodbury, MN 55125

Warrantor guarantees, to the original owner, that:

One Year Full Warranty:

- For a period of one (1) year from the date of purchase, all parts will be free from defects in materials and workmanship and will perform their normal functions.

Limited Warranties:

- For a period of ten (10) years from the date of purchase, the fiberglass mineral tank will not rust, corrode, leak, burst, or in any other manner, fail to perform its proper functions.
- For a period of three (3) years from the date of purchase, the in/out head will be free of defects in materials and workmanship and will perform its normal functions.
- For a period of three (3) years from the date of purchase, the activated carbon will reduce chlorine from municipal water supplies.

The anti-scale media, which is considered expendable, is excluded from this warranty.

If, during such respective period, a part proves to be defective, Warrantor will ship a replacement part directly to your home, without charge.

General Provisions

Damage to any part of this water conditioner because of misuse, misapplication, neglect, alteration, accident, installation or operation contrary to our printed instructions, or damage caused by any unusual force of nature such as, but not limited to, freezing, flood, hurricane, tornado, or earthquake is not covered by this warranty. In all such cases, regular parts and service charges will apply.

We assume no warranty liability in connection with this water treatment system other than specified herein. This warranty is in lieu of all other warranties, expressed or implied, including warranties of fitness for a particular purpose. We do not authorize any person or representative to assume for us any other obligations on the sale of this water treatment system. Should a defect or malfunction occur, contact your contractor. If you are unable to contact your contractor, return the part, freight prepaid, directly to the factory at the address below. Enclose with the part a full description of the problem, with your name, full address, date purchased, model and serial numbers, and selling contractor's name and address. We will repair or replace the part and return it to you at no cost if our repair department determines it to be defective under the terms of the warranty.

This warranty gives you specific legal rights and you may have other rights which vary from state to state.

This water treatment system is manufactured by
North Star Water Conditioning, 1890 Woodlane Drive, Woodbury, MN 55125
Customer Information Telephone No. 1-800-972-0135